

DEFIANT X ATOM 80 INSTALL ADDENDUM

1. WAIT TO INSTALL THE REDUCTION DRIVE UNTIL ATTACHED TO FRAME.
2. PLACE LOWER DOUBLE THREADED INSERTS AND SPACER AS SHOWN:



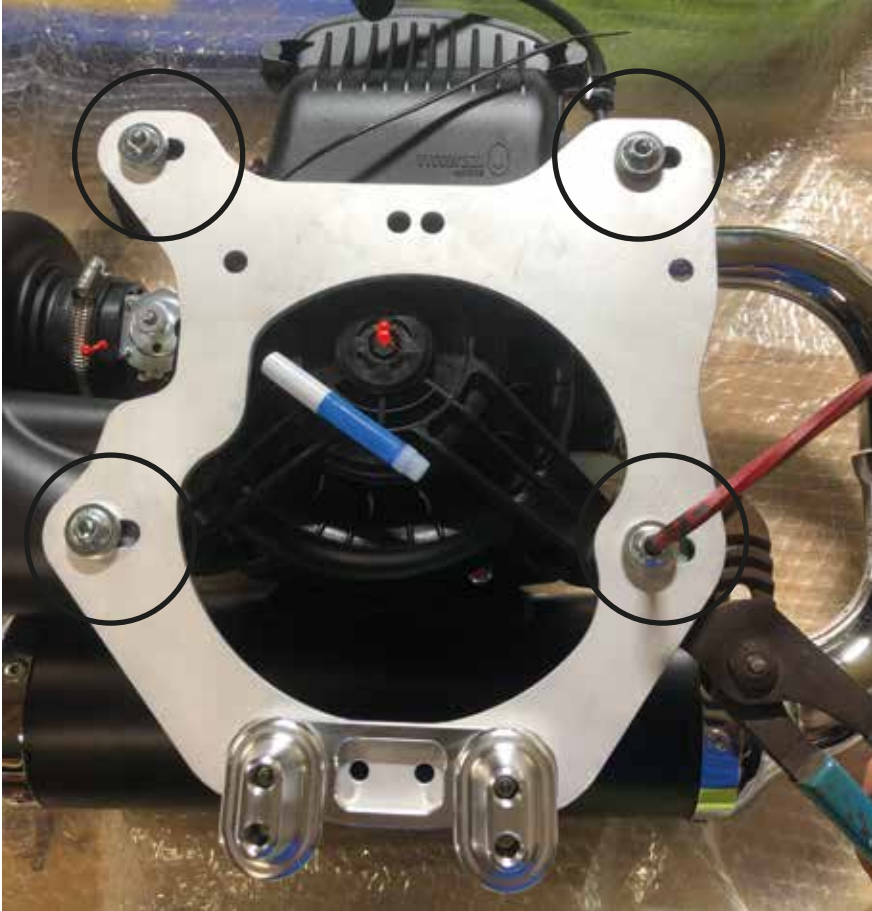
3. ALLIGN BACKPLATE AND APPLY LOCKTITE TO THE TWO M8X25MM FLANGED BUTT HEAD BOLTS AND INSTALL THROUGH BACKPLATE AND SPACER.



4. PREP ENGINE BY LAYING IT ON A FLAT SURFACE WITH THE ENGINE MOUNTS FACING UP. THIS IS ALSO A GOOD TIME TO CHECK IF THE ENGINE MOUNTS CAN BE EASILY REMOVED BY HAND. IF SO REMOVE AND APPLY LOCKTITE, THEN REINSTALL.

5. REMOVE BACKPLATE, FLIP 180 DEGREES HORIZONTALLY, AND PLACE ON ENGINE MOUNTS.

6. ALIGN BACKPLATE AS SHOWN, APPLY LOCKTITE TO M8X14MM FLANGED BUTTON HEAD AND INSTALL WHILE SUPPORTING THE ENGINE MOUNTS NEAR THE BACKPLATE WITH CHANNEL-LOCKS TO REDUCE STRESS AND DEFLECTION OF THE ENGINE MOUNTS.



7. PLACE TOWER ON TOP OF THE ENGINE.



8. PLACE THE 4 FRONT INSERTS.



9. INSTALL UPPER M8X85MM AND LOCK NUTS, THEN THE M8X50MM LOWERS WITH LOCKTITE.



10. CONTINUE STANDARD INSTALL.